

## Davis Standard Work Locating Bushings

### For use with Davis Series GP, AF and AFS Cutters (English)

Bushings are supplied by us to any size specification, but the following prices apply to Davis Standards as listed below. The "slot" dimensions below correspond to the "width" dimensions of the cutter.

**ORDER BUSHINGS BY GIVING INFORMATION AS FOLLOWS:**

Sample order - No. 2 BUSHING, No. D-4427, 2-3/16" Dia. X 1/2" Slot x 3" Long

Size No. 1			Size No. 2			Size No. 3			Size No. 4			Size No. 5		
HEIGHT 2" *			HEIGHT 3"			HEIGHT 4"			HEIGHT 4 1/2"			HEIGHT 6"		
Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot	Part No.	Dia.	Slot
D-4400	1/2	**3/16	D-4425	2-1/16	1/2	D-4441	3-1/16	3/4	D-4457	4-1/16	1	D-4473	5-1/16	1-1/4
D-4401	9/16	**3/16	D-4426	2-1/8	1/2	D-4442	3-1/8	3/4	D-4458	4-1/8	1	D-4474	5-1/8	1-1/4
D-4402	5/8	3/16	D-4427	2-3/16	1/2	D-4443	3-3/16	3/4	D-4459	4-3/16	1	D-4475	5-3/16	1-1/4
D-4403	11/16	3/16	D-4428	2-1/4	1/2	D-4444	3-1/4	3/4	D-4460	4-1/4	1	D-4476	5-1/4	1-1/4
D-4404	3/4	3/16	D-4429	2-5/16	5/8	D-4445	3-5/16	7/8	D-4461	4-5/16	1	D-4477	5-5/16	1-1/4
D-4405	13/16	3/16	D-4430	2-3/8	5/8	D-4446	3-3/8	7/8	D-4462	4-3/8	1	D-4478	5-3/8	1-1/4
D-4406	7/8	3/16	D-4431	2-7/16	5/8	D-4447	3-7/16	7/8	D-4463	4-7/16	1	D-4479	5-7/16	1-1/4
D-4407	15/16	1/4	D-4432	2-1/2	5/8	D-4448	3-1/2	7/8	D-4464	4-1/2	1	D-4480	5-1/2	1-1/4
D-4408	1	1/4	D-4433	2-9/16	5/8	D-4449	3-9/16	7/8	D-4465	4-9/16	1-1/4	D-4481	5-9/16	1-1/2
D-4409	1-1/16	1/4	D-4434	2-5/8	5/8	D-4450	3-5/8	7/8	D-4466	4-5/8	1-1/4	D-4482	5-5/8	1-1/2
D-4410	1-1/8	1/4	D-4435	2-11/16	5/8	D-4451	3-11/16	7/8	D-4467	4-11/16	1-1/4	D-4483	5-11/16	1-1/2
D-4411	1-3/16	1/4	D-4436	2-3/4	5/8	D-4452	3-3/4	7/8	D-4468	4-3/4	1-1/4	D-4484	5-3/4	1-1/2
D-4412	1-1/4	1/4	D-4437	2-13/16	3/4	D-4453	3-13/16	1	D-4469	4-13/16	1-1/4	D-4485	5-13/16	1-1/2
D-4413	1-5/16	5/16	D-4438	2-7/8	3/4	D-4454	3-7/8	1	D-4470	4-7/8	1-1/4	D-4486	5-7/8	1-1/2
D-4414	1-3/8	5/16	D-4439	2-15/16	3/4	D-4455	3-15/16	1	D-4471	4-15/16	1-1/4	D-4487	5-15/16	1-1/2
D-4415	1-7/16	3/8	D-4440	3	3/4	D-4456	4	1	D-4472	5	1-1/4	D-4488	6	1-1/2
D-4416	1-1/2	3/8												
D-4417	1-9/16	3/8												
D-4418	1-5/8	3/8												
D-4419	1-11/16	3/8												
D-4420	1-3/4	3/8												
D-4421	1-13/16	1/2												
D-4422	1-7/8	1/2												
D-4423	1-15/16	1/2												
D-4424	2	1/2												

- Height of Size No. 1 Bushings - 1/2" through 15/16" are twice the Dia. In length. 1" and up are 2" long.
- \*\*These two Bushings are furnished with 3/16" Slots to accept the 3/16" Wide Reinforced Back Cutters (made for Keyways under 3/16" in size).
- All Bushing Diameters are held .001" to .002" under the Bore size.
- All Cutter Slots are held to .002" to .003" over the Basic Keyway Size.
- Prices will be quoted upon request for Extra Length Bushings or Taper Bushings for Tapered Holes.
- All Bushings are made of cast iron.
- When ordering Non-Standard Size Bushings, please provide drawings of the Parts to be Keywayed help to ensure proper fits.